



Parker Legris :
Industrial LIQUIfit® Push-In Fittings
for Water Process Conveyance



ENGINEERING YOUR SUCCESS.

**Premium
Customer Service**

**Quality
management &
Traceability**

**In-house lab testing &
Certification**



**Engineering
Expertise**

**Innovation
Network**

**Custom Product
co-development**

**Project
Management**

Parker Legris

Provider of Innovative Fluid Handling
Solutions for Water Process Applications

Inventor of push-to-connect technology, we constantly strive to design, manufacture and customize easy-to-assemble innovative fluid handling solutions distributed anywhere across the globe.

Our Expertise

Experts in optimizing flow, compactness, reliability & robustness, we guarantee fluid integrity to offer the solution adapted to your product environment.

Water Process Applications

Water Cooling Systems

Industrial

Welding

Welding robots
Manual welding devices



Injection molding machines



Laser process

Cutting and welding machines
Cutting and welding heads

Laser source



Life Sciences

Medical Laser devices

Plastic surgery devices,
hair and skin treatment devices



Power Generation

Frequency converters



HVAC

Thermo-chillers
Heat exchangers
Dehumidifiers



Electronics

Data Center
Semi-conductors machinery



LIQUIfit® Push-In Fittings with Metal Adaptors

The LIQUIfit® range now benefits from a range extension of **metal adaptors** designed for **liquid transfer applications**. These fittings ensure **reliable** and **compact** connections combined with **excellent robustness**.

Product Advantages

Simplified installation	<ul style="list-style-type: none"> Compactness and lightweight Manual connection and disconnection without tools Flexible installations Numerous interchangeable configurations Use with a pre-prepared metallic tubing
Quality & Traceability	<ul style="list-style-type: none"> 100% leak-tested in production Date coding
Innovative Design	<ul style="list-style-type: none"> Full flow Limited retention areas Resistance to physical and chemical damage Free of bisphenol A and phthalates Bio-sourced polymer and eco-designed conforming to CEN/TS 16524

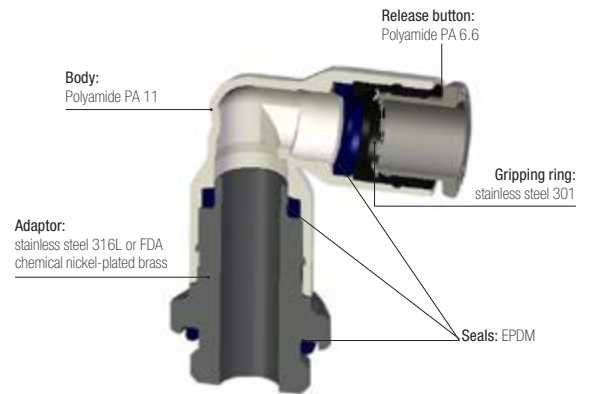


Technical Characteristics

Diameters	4 mm to 12 mm	16 mm				
Compatible Fluids	Water, beverages, water process: subbase in stainless steel 316L Water process: subbase in FDA chemical nickel-plated brass					
Working Pressure	Vacuum to 16 bar	Vacuum to 10 bar for the temperature range below				
Working Temperature	-10°C to +95°C	-20°C to +70°C				
Tightening Torques (BSPP)	Thread	M5	G1/8	G1/4	G3/8	G1/2
	daN.m	0.16	0.8	1.2	3	3.5

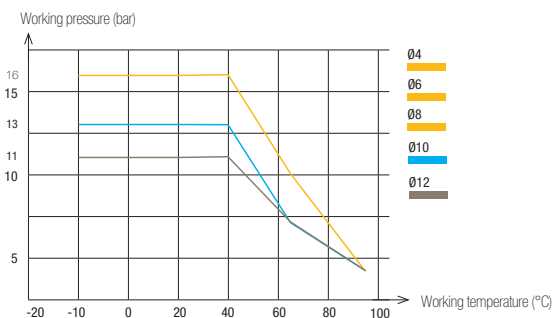
Reliable performance is dependent upon the type of fluid conveyed, component materials and tubing being used. Use is guaranteed with a vacuum of 755 mm Hg (99% vacuum).

Component Materials



Silicone-free

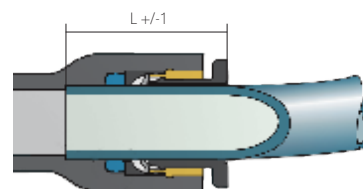
Performance



Regulations

DI : 2002/95/EC (RoHS), 2011/65/EC
 RG : 1935/2004/EC
 FDA : 21 CFR
 RG : 1907/2006 (REACH)

Tube Insertion Length




O.D. tube	Insertion length (mm)
4	13 +/- 1
6	14,5 +/- 1
8	18,5 +/- 1
10	20,5 +/- 1
12	24,5 +/- 1
16	29 +/- 1

Tube-to-tube Fittings and Bulkhead Connectors

6302 Equal and Unequal Elbow

Bio-based polymer, EPDM




	ØD	ØD1		kg
4	4		6302 04 00WP2	0.002
	6		6302 04 06WP2	0.004
6	6		6302 06 00WP2	0.004
	8		6302 06 08WP2	0.006
8	8		6302 08 00WP2	0.004
	10		6302 08 10WP2	0.008
10	10		6302 10 00WP2	0.005
	12		6302 10 12WP2	0.013
12	12		6302 12 00WP2	0.010
	16		6302 16 00	0.024

New

6306 Equal and Unequal Tube-to-Tube Connector

Bio-based polymer, EPDM




	ØD	ØD1		kg
4	4		6306 04 00WP2	0.002
	6		6306 04 06WP2	0.002
6	8		6306 04 08WP2	0.005
	6		6306 06 00WP2	0.004
8	8		6306 06 08WP2	0.005
	10		6306 06 10WP2	0.007
10	8		6306 08 00WP2	0.004
	10		6306 08 10WP2	0.007
12	12		6306 08 12WP2	0.012
	10		6306 10 00WP2	0.009
12	12		6306 10 12WP2	0.013
	12		6306 12 00WP2	0.009
16	16		6306 16 00	0.023

New

6304 Equal Tee

Bio-based polymer, EPDM



	ØD	ØD1		kg
4	4		6304 04 00WP2	0.004
	6		6304 06 00WP2	0.006
8	8		6304 08 00WP2	0.006
	10		6304 10 00WP2	0.009
12	12		6304 12 00WP2	0.014
	16		6304 16 00	0.037
16	16		6304 16 00	0.037
	12		6304 16 12	0,063

New

6316 Equal Bulkhead Union

Bio-based polymer, EPDM



	ØD		kg
4		6316 04 00WP2	0.018
6		6316 06 00WP2	0.004
8		6316 08 00WP2	0.007
10		6316 10 00WP2	0.012
12		6316 12 00WP2	0.020

6976 Bulkhead Union New

Stainless steel 316L, EPDM



	ØD		Kg
16		6976 16 00	0.166

Electrical protection class IP55

For further information, visit our website www.parkerlegris.com.

Stud Fittings with Stainless Steel Adaptor

6911 Stud Fitting, Male BSPP and Metric Thread

Stainless steel 316L, EPDM



ØD	C		Kg
4	M5x0.8	6911 04 19	0.006
	G1/8	6911 04 10	0.007
	G1/4	6911 04 13	0.011
6	M5x0.8	6911 06 19	0.005
	G1/8	6911 06 10	0.007
	G1/4	6911 06 13	0.011
8	G1/8	6911 08 10	0.011
	G1/4	6911 08 13	0.016
	G3/8	6911 08 17	0.022
10	G1/4	6911 10 13	0.018
	G3/8	6911 10 17	0.021
12	G1/2	6911 10 21	0.033
	G3/8	6911 12 17	0.029
	G1/2	6911 12 21	0.035
16	G3/8	6911 16 17	0.059
	G1/2	6911 16 21	0.063
	G3/4	6911 16 27	0.096

New

6974 Stud Fitting, Female BSPP New

Stainless steel 316L, EPDM



ØD	C		Kg
16	G3/8	6974 16 17	0.060
	G1/2	6974 16 21	0.065
	G3/4	6974 16 27	0.097

6975 Stud Fitting, Male BSPT Thread

Stainless steel 316L, EPDM



ØD	C		Kg
4	R1/8	6975 04 10	0.005
	R1/4	6975 04 13	0.012
6	R1/8	6975 06 10	0.005
	R1/4	6975 06 13	0.011
8	R1/8	6975 08 10	0.011
	R1/4	6975 08 13	0.014
10	R3/8	6975 08 17	0.021
	R1/4	6975 10 13	0.017
	R3/8	6975 10 17	0.019
12	R1/2	6975 10 21	0.037
	R3/8	6975 12 17	0.028
	R1/2	6975 12 21	0.036

6959 Stud Elbow, Male BSPP and Metric Thread

Bio-based polymer, Stainless steel 316L, EPDM



ØD	C		Kg
4	M5x0.8	6959 04 19	0.009
	G1/8	6959 04 10	0.009
	G1/4	6959 04 13	0.014
6	M5x0.8	6959 06 19	0.008
	G1/8	6959 06 10	0.011
	G1/4	6959 06 13	0.016
8	G1/8	6959 08 10	0.018
	G1/4	6959 08 13	0.020
	G3/8	6959 08 17	0.028
10	G1/4	6959 10 13	0.029
	G3/8	6959 10 17	0.037
	G1/2	6959 10 21	0.042
12	G3/8	6959 12 17	0.040
	G1/2	6959 12 21	0.049
	G3/8	6959 16 17	0.088
16	G1/2	6959 16 21	0.084
	G3/4	6959 16 27	0.120

New

The body swivels for positioning purposes.

6979 Stud Elbow, Male BSPT Thread

Bio-based polymer, Stainless steel 316L, EPDM



ØD	C		Kg
4	R1/8	6979 04 10	0.008
	R1/4	6979 04 13	0.018
6	R1/8	6979 06 10	0.010
	R1/4	6979 06 13	0.020
8	R1/8	6979 08 10	0.018
	R1/4	6979 08 13	0.022
	R3/8	6979 08 17	0.032
10	R1/4	6979 10 13	0.031
	R3/8	6979 10 17	0.041
	R1/2	6979 10 21	0.060
12	R3/8	6979 12 17	0.051
	R1/2	6979 12 21	0.065

The body swivels for positioning purposes.

6958 Stud Branch Tee, Male BSPP and Metric Thread

Bio-based polymer, Stainless steel 316L, EPDM



ØD	C		Kg
4	M5x0.8	6958 04 19	0.010
	G1/8	6958 04 10	0.022
	G1/4	6958 04 13	0.012
6	M5x0.8	6958 06 19	0.024
	G1/8	6958 06 10	0.022
	G1/4	6958 06 13	0.027
8	G1/8	6958 08 10	0.039
	G1/4	6958 08 13	0.038
	G3/8	6958 08 17	0.050
10	G1/4	6958 10 13	0.073
	G3/8	6958 10 17	0.062
	G1/2	6958 10 21	0.079
12	G3/8	6958 12 17	0.026
	G1/2	6958 12 21	0.036

These products are available upon request with minimum order quantity of 100 pieces. The body swivels for positioning purposes.

Stud Fittings with Stainless Steel Adaptor

6978 Stud Branch Tee, Male BSPT Thread

Bio-based polymer, Stainless steel 316L, EPDM



ØD	C		Kg
4	R1/8	6978 04 10	0.009
	R1/4	6978 04 13	0.020
6	R1/8	6978 06 10	0.011
	R1/4	6978 06 13	0.022
8	R1/8	6978 08 10	0.020
	R1/4	6978 08 13	0.024
	R3/8	6978 08 17	0.035
	R1/4	6978 10 13	0.034
10	R3/8	6978 10 17	0.045
	R1/2	6978 10 21	0.066
12	R3/8	6978 12 17	0.056
	R1/2	6978 12 21	0.072

These products are available upon request with minimum order quantity of 100 pieces. The body swivels for positioning purposes.

6953 Stud Run Tee, Male BSPP and Metric Thread

Bio-based polymer, Stainless steel 316L, EPDM



ØD	C		Kg
4	M5x0.8	6953 04 19	0.010
	G1/8	6953 04 10	0.022
	G1/4	6953 04 13	0.012
	M5x0.8	6953 06 19	0.024
6	G1/8	6953 06 10	0.022
	G1/4	6953 06 13	0.027
	G1/8	6953 08 10	0.039
	G1/4	6953 08 13	0.038
8	G3/8	6953 08 17	0.050
	G1/4	6953 10 13	0.073
10	G3/8	6953 10 17	0.062
	G1/2	6953 10 21	0.079
12	G3/8	6953 12 17	0.026
	G1/2	6953 12 21	0.042

These products are available upon request with minimum order quantity of 100 pieces. The body swivels for positioning purposes.

6973 Stud Run Tee, Male BSPT Thread

Bio-based polymer, Stainless steel 316L, EPDM



ØD	C		Kg
4	R1/8	6973 04 10	0.009
	R1/4	6973 04 13	0.020
6	R1/8	6973 06 10	0.011
	R1/4	6973 06 13	0.022
8	R1/8	6973 08 10	0.020
	R1/4	6973 08 13	0.024
	R3/8	6973 08 17	0.035
	R1/4	6973 10 13	0.034
10	R3/8	6973 10 17	0.045
	R1/2	6973 10 21	0.066
12	R3/8	6973 12 17	0.056
	R1/2	6973 12 21	0.072

These products are available upon request with minimum order quantity of 100 pieces. The body swivels for positioning purposes.

Complementary LIQUIfit® ranges



Carstick® Cartridge



Non-Return Valve



Ball Valves



Tube Cutters



For further information, visit our website www.parkerlegris.com.

Stud Fittings with FDA Chemical Nickel-Plated Brass Adaptor

6901 Stud Fitting, Male BSPP and Metric Thread

FDA chemical nickel-plated brass, EPDM



ØD	C		Kg
4	M5x0.8	6901 04 19	0.003
	G1/8	6901 04 10	0.007
	G1/4	6901 04 13	0.011
6	M5x0.8	6901 06 19	0.005
	G1/8	6901 06 10	0.007
	G1/4	6901 06 13	0.011
8	G1/8	6901 08 10	0.011
	G1/4	6901 08 13	0.016
	G3/8	6901 08 17	0.022
10	G1/4	6901 10 13	0.018
	G3/8	6901 10 17	0.021
	G1/2	6901 10 21	0.033
12	G3/8	6901 12 17	0.029
	G1/2	6901 12 21	0.035

6905 Stud Fitting, Male BSPT Thread

FDA chemical nickel-plated brass, EPDM



ØD	C		Kg
4	R1/8	6905 04 10	0.005
	R1/4	6905 04 13	0.012
6	R1/8	6905 06 10	0.005
	R1/4	6905 06 13	0.011
8	R1/8	6905 08 10	0.011
	R3/8	6905 08 17	0.021
	R1/4	6905 10 13	0.017
10	R3/8	6905 10 17	0.019
	R1/2	6905 10 21	0.037
12	R3/8	6905 12 17	0.028
	R1/2	6905 12 21	0.036

6999 Stud Elbow, Male BSPP and Metric Thread

Bio-based polymer, FDA chemical nickel-plated brass, EPDM



ØD	C		Kg
4	M5x0.8	6999 04 19	0.005
	G1/8	6999 04 10	0.009
	G1/4	6999 04 13	0.014
6	M5x0.8	6999 06 19	0.008
	G1/8	6999 06 10	0.011
	G1/4	6999 06 13	0.016
8	G1/8	6999 08 10	0.018
	G1/4	6999 08 13	0.020
	G3/8	6999 08 17	0.028
10	G1/4	6999 10 13	0.029
	G3/8	6999 10 17	0.037
	G1/2	6999 10 21	0.042
12	G3/8	6999 12 17	0.040
	G1/2	6999 12 21	0.049

The body swivels for positioning purposes.

6909 Stud Elbow, Male BSPT Thread

Bio-based polymer, FDA chemical nickel-plated brass, EPDM



ØD	C		Kg
4	R1/8	6909 04 10	0.008
	R1/4	6909 04 13	0.018
6	R1/8	6909 06 10	0.010
	R1/4	6909 06 13	0.020
8	R1/8	6909 08 10	0.018
	R3/8	6909 08 17	0.032
	R1/4	6909 10 13	0.031
10	R3/8	6909 10 17	0.041
	R1/2	6909 10 21	0.060
12	R3/8	6909 12 17	0.051
	R1/2	6909 12 21	0.065

The body swivels for positioning purposes.

6998 Stud Branch Tee, Male BSPP and Metric Thread

Bio-based polymer, FDA chemical nickel-plated brass, EPDM



ØD	C		Kg
4	M5x0.8	6998 04 19	0.010
	G1/8	6998 04 10	0.022
	G1/4	6998 04 13	0.012
6	M5x0.8	6998 06 19	0.024
	G1/8	6998 06 10	0.022
	G1/4	6998 06 13	0.027
8	G1/8	6998 08 10	0.039
	G1/4	6998 08 13	0.038
	G3/8	6998 08 17	0.050
10	G1/4	6998 10 13	0.073
	G3/8	6998 10 17	0.062
	G1/2	6998 10 21	0.079
12	G3/8	6998 12 17	0.026
	G1/2	6998 12 21	0.036

The body swivels for positioning purposes. These products are available upon request with minimum order quantity of 100 pieces.

6908 Stud Branch Tee, Male BSPT Thread

Bio-based polymer, FDA chemical nickel-plated brass, EPDM



ØD	C		Kg
4	R1/8	6908 04 10	0.009
	R1/4	6908 04 13	0.020
6	R1/8	6908 06 10	0.011
	R1/4	6908 06 13	0.022
8	R1/8	6908 08 10	0.020
	R3/8	6908 08 17	0.035
	R1/4	6908 10 13	0.034
10	R3/8	6908 10 17	0.045
	R1/2	6908 10 21	0.066
12	R3/8	6908 12 17	0.056
	R1/2	6908 12 21	0.072

The body swivels for positioning purposes. These products are available upon request with minimum order quantity of 100 pieces.

For further information, visit our website www.parkerlegris.com.

Stud Fittings with FDA Chemical Nickel-Plated Brass Adaptor

6993 Stud Run Tee, Male BSPP and Metric Thread

Bio-based polymer, FDA chemical nickel-plated brass, EPDM



ØD	C		Kg
4	M5x0.8	6993 04 19	0.010
	G1/8	6993 04 10	0.022
	G1/4	6993 04 13	0.012
6	M5x0.8	6993 06 19	0.024
	G1/8	6993 06 10	0.022
	G1/4	6993 06 13	0.027
8	G1/8	6993 08 10	0.039
	G1/4	6993 08 13	0.038
	G3/8	6993 08 17	0.050
10	G1/4	6993 10 13	0.073
	G3/8	6993 10 17	0.062
	G1/2	6993 10 21	0.079
12	G3/8	6993 12 17	0.026
	G1/2	6993 12 21	0.042

6903 Stud Run Tee, Male BSPT Thread

Bio-based polymer, FDA chemical nickel-plated brass, EPDM



ØD	C		Kg
4	R1/8	6903 04 10	0.009
	R1/4	6903 04 13	0.020
6	R1/8	6903 06 10	0.011
	R1/4	6903 06 13	0.022
8	R1/8	6903 08 10	0.020
	R1/4	6903 08 13	0.024
	R3/8	6903 08 17	0.035
10	R1/4	6903 10 13	0.034
	R3/8	6903 10 17	0.045
	R1/2	6903 10 21	0.066
12	R3/8	6903 12 17	0.056
	R1/2	6903 12 21	0.072

The body swivels for positioning purposes.

These products are available upon request with minimum order quantity of 100 pieces.

Accessories

6326 Blanking Plug

Bio-based polymer



ØD		kg
4	6326 04 00WP2	0.001
6	6326 06 00WP2	0.001
8	6326 08 00WP2	0.002
10	6326 10 00WP2	0.003
12	6326 12 00WP2	0.004

6986 Blanking Plug New

Stainless steel 316L



ØD		kg
16	6986 16 00	0.060

3130 Tamper-Proof Safety Clip

Technical polymer



ØD		kg
4	3130 04 03	0.001
6	3130 06 03	0.001
8	3130 08 03	0.001
10	3130 10 03	0.002
12	3130 12 03	0.003

3130 Retaining Clip New

Technical polymer



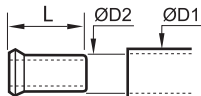
ØD		kg
16	3130 16 03	0.0

1827 Stainless Steel Tube Support

Stainless steel 316L



ØD1	ØD2		kg
6	4	1827 06 00	0.001
8	6	1827 08 00	0.001
10	8	1827 10 00	0.001
12	9	1827 12 09	0.001
	10	1827 12 00	0.001
16	14	1827 16 00	0.002
16	13	1827 16 13	0.002



This tube support is necessary when using fluoropolymer tubing at all temperatures compatible with the fitting/tubing assembly.

PE Tubing

Parker Legris offers two types of polyethylene tubing: **"Advanced PE" 50% reticulated** and **Low Density PE**. Our range of "Advanced PE" is designed for demanding environments, especially that of water treatment, without compromising operator **safety**.

Technical Characteristics

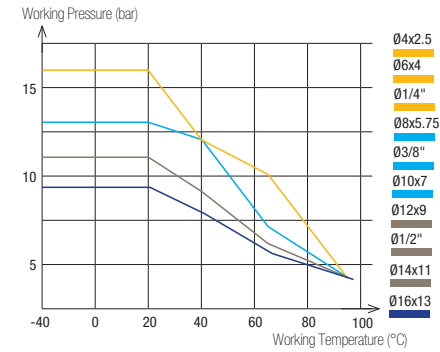
Compatible Fluids	Water, beverages and other fluids
Working Pressure	Vacuum to 16 bar
Working Temperature	-40°C to +95°C
Component Materials	High quality polyethylene: 50% reticulated PE 50% low density PE (53 shore D)

Reliable performance is dependent upon the type of fluid conveyed and fittings being used. Use is guaranteed with a vacuum of 755 mm Hg (99% vacuum).

Regulations

FDA: 21 CFR 177.1520	ACS (except for purple colour)
RG: 1935/2004/EC	WRAS
DI: 97/23/EC (PED)	KTW
DI: 2002/95/EC (RoHS), 2011/65/EC	RG: 1907/2006 (REACH)
NSF 51, 61 C-HOT	

Tubing Performance



Tube O.D.	Tube O.D. Tolerance
4 to 16 mm	+0.10 / -0.10

Connected to Parker Legris push-in fittings, the calibration of Parker Legris tubing ensures perfect sealing.

Fluoropolymer Tubing – FEP

FEP (fluorinated ethylene propylene) tubing is a **robust engineering fluoropolymer** which provides excellent fluid visibility and is perfect for flow control monitoring.

Technical Characteristics

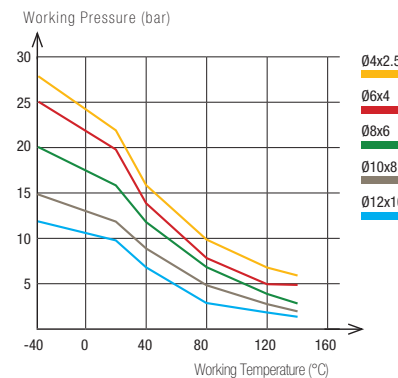
Compatible Fluids	Industrial fluids
Working Pressure	0 to 28 bar
Working Temperature	-40°C to +150°C
Component Materials	Fluorinated ethylene propylene (pure) (55 Shore D)

Reliable performance is dependent upon the type of fluid conveyed and fittings being used.

Regulations

Food
FDA: 21 CFR 177.1550
RG: 1935/2004
Industrial
UL94 V-0 (Fire resistance)
DI: 2002/95/EC (RoHS), 2011/65/EC
DI: 97/23/EC (PED)
RG: 1907/2006 (REACH)

Performance of FEP Tubing






Tube O.D.	Tube O.D. Tolerance
4 mm	+0.05 / -0.05
6 to 10 mm	+0.07 / -0.07
12 mm	+0.10 / -0.10




Connected to Parker Legris push-in fittings, the calibration of Parker Legris tubing ensures perfect sealing.

Advanced PE Tubing




1015Y..F Advanced Polyethylene (APE) Tubing, Drum 150 m

Ø ext. (mm)	Ø int. (mm)		 clear		kg
6	4	32	1015Y06F00	1015Y06F01	5.434
8	5.75	40	1015Y08F00	1015Y08F01	3.279
10	7	40	1015Y10F00	1015Y10F01	5.318

1030Y..F Advanced Polyethylene (APE) Tubing, Drum 300 m

Ø ext. (mm)	Ø int. (mm)		 clear		kg
4	2.5	16	1030Y04F00	1030Y04F01	2.860
6	4	32	1030Y06F00	1030Y06F01	5.318



1075Y..F Advanced Polyethylene (APE) Tubing, Drum 75 m

Ø ext. (mm)	Ø int. (mm)		 clear		kg
12	9	55	1075Y12F00	1075Y12F01	3.852
14	11	85	1075Y14F00	1075Y14F01	5.850
16	13	100	1075Y16F00		7.550

Fluoropolymer Tubing – FEP



1005T Fluoropolymer (FEP) Tubing

Tubepack® 5 m

Ø ext. (mm)	Ø int. (mm)		 clear	kg
4	2.5	40	1005T04 00 25	0.155
6	4	50	1005T06 00	0.250
8	6	70	1005T08 00	0.385
10	8	120	1005T10 00	0.524
12	10	180	1005T12 00	0.547

1025T Fluoropolymer (FEP) Tubing

Tubepack® 25 m

Ø ext. (mm)	Ø int. (mm)		 clear	kg
4	2.5	40	1025T04 00 25	0.506
6	4	50	1025T06 00	1.025
8	6	70	1025T08 00	1.431
10	8	120	1025T10 00	1.693
12	10	180	1025T12 00	1.913

Other ranges of tubing

- Fluoropolymer PFA Tubing

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